

CLAIMS

What is claimed is:

1. 1. A system for removing photoresist from a semiconductor substrate comprising:
2 a processing chamber;
3 a power source for providing power to a plasma within the processing chamber;
4 a support for the substrate positioned such that the substrate is exposed to plasma
5 products from the plasma to remove the photoresist;
6 a gas system configured to maintain a pressure of less than about 500 mTorr in the
7 processing chamber during at least a portion of the time that the substrate is exposed to the
8 plasma products to remove the photoresist.
1. 2. The system of claim 1, wherein the power source delivers a peak ion density of
2 magnitude 10^{10} ions/cm³ or greater.
1. 3. The system of claim 1, wherein the power source is configured to produce a plasma
2 having an electron temperature in the range of from about 5 to 15 eV.
1. 4. The system of claim 1, further including a second RF power source connected to the
2 support for the substrate.
1. 5. The system of claim 4, wherein the second RF power source is configured to deliver a
2 power in the range of from about 25 to 300 watts to the substrate.
1. 6. The system of claim 4, wherein the power source is configured to produce a current to
2 the support of at least about 0.3 mA/cm².
1. 7. The system of claim 1, wherein the temperature of the substrate is less than or equal
2 to about 120°C.
1. 8. The system of claim 7, wherein the temperature of the substrate is less than or equal
2 to about 100°C.
1. 9. The system of claim 7, wherein the temperature of the substrate is less than or equal
2 to about 85°C.

1 10. The system of claim 1, wherein the power source for providing power to the plasma is
2 selected from the group consisting of a resonant microwave plasma source, a resonant cavity
3 microwave source, a non-resonant microwave plasma source, an ultra high frequency plasma
4 source, a resonant inductive plasma source, a resonant cavity inductive source, and a
5 capacitively coupled plasma source.

1 11. The system of claim 1, wherein the power source for providing power to the plasma is
2 an electron cyclotron resonance source.

1 12. The system of claim 1, wherein the power source for providing power to the plasma is
2 a non-resonant microwave plasma source which includes a surface-wave source.

1 13. The system of claim 1, wherein the power source for providing power to the plasma is
2 an ultra high frequency plasma source which includes an antenna configured to couple
3 electromagnetic energy of frequency greater than about 100 MHz into the plasma.

1 14. The system of claim 1, wherein the power source for providing power to the plasma is
2 a helicon wave source.

1 15. The system of claim 1, wherein the power source for providing power to the plasma is
2 a helical resonator.

1 16. The system of claim 1, wherein the power source for providing power to the plasma is
2 a resonant cavity inductive source configured to operate at a pressure of up to about 300
3 mTorr.

1 17. The system of claim 1, wherein the power source for providing power to the plasma is
2 a capacitively coupled plasma source configured to operate at a pressure of up to about 10
3 Torr.

1 18. A method of removing photoresist from a semiconductor substrate, the method
2 comprising:
3 providing a gas flow to a processing chamber;
4 providing power from a first source to the gas within the processing chamber to
5 generate a plasma;

6 providing power from a second source to a substrate support such that the substrate is
7 exposed to plasma products within the processing chamber;
8 using the plasma products to remove the photoresist; and
9 maintaining a gas pressure within the processing chamber of less than about 500
10 mTorr during at least a portion of the time that the substrate is exposed to the plasma
11 products to remove the photoresist.

19. The method of claim 18, wherein the gas flow includes a principal gas, an inert
2 diluent gas, and an additive gas.

1 20. The method of claim 19, wherein the principal gas is selected from the group
2 consisting of oxygen, hydrogen, and water vapor.

1 21. The method of claim 20, wherein the principal gas is oxygen, and the inert diluent gas
2 is selected from the group consisting of a noble gas and nitrogen.

1 (22. The method of claim 20, wherein the principal gas is hydrogen, and the inert diluent
2 gas is selected from the group consisting of helium, argon, and nitrogen.

1 23. The method of claim 20, wherein the principal gas is water vapor, and the inert
2 diluent gas is selected from the group consisting of helium, argon, and nitrogen.

1 24. The method of claim 19, wherein the principal gas is oxygen, and the additive gas is
2 selected from the group consisting of water vapor, methyl alcohol, ethyl alcohol, hydrogen,
3 methane, ammonia, methyl amine, ethyl amine, carbon dioxide, formaldehyde, nitrous oxide,
4 nitric oxide, nitrogen dioxide, and oxides of sulfur.

1 25. The method of claim 19, wherein the principal gas is selected from the group
2 consisting of hydrogen and water vapor, and the additive gas is selected from the group
3 consisting of oxygen, methane, ammonia, water vapor, methyl alcohol, ethyl alcohol, nitrous
4 oxide, nitric oxide, nitrogen dioxide, and oxides of sulfur.

1 26. The method of claim 18, wherein the gas flow is less than about 3,000 standard cubic
2 centimeters per minute.

1 27. The method of claim 18, wherein the step of maintaining the gas pressure within the
2 processing chamber at less than about 500 mTorr further comprises maintaining the pressure
3 at less than about 200 mTorr.

1 28. The method of claim 18, wherein the step of providing a first source of power to the
2 gas within the processing chamber to generate a plasma further comprises providing a power
3 within the range of about 1,000 to 2,500 watts at a frequency of about 13.56 MHz.

1 29. The method of claim 18, wherein the step of providing a second source of power to a
2 substrate support further comprises supplying a bias power to the substrate support within the
3 range of about 0.1 to 2.0 watts/cm².

1 30. The method of claim 18, further comprising the step of maintaining the substrate at a
2 temperature of less than about 100°C.

1 31. The method of claim 24, wherein the additive gas further comprises a halogen.

1 32. The method of claim 25, wherein the principal gas is hydrogen, and the gas flow
2 further comprises a halogen.

1 33. The method of claim 25, wherein the principal gas is water vapor, and the gas flow
2 further comprises a halogen.

1 34. A method of removing photoresist from a semiconductor substrate, wherein the
2 photoresist includes a crosslinked photoresist crust overlying bulk photoresist, the method
3 comprising:

4 providing a flow of a first gas to a processing chamber;

5 inductively coupling power to the first gas within the processing chamber to generate
6 a first plasma;

7 using the first plasma to etch the crosslinked photoresist crust;

8 providing a flow of a second gas to the processing chamber;

9 coupling power to the second gas within the processing chamber to generate a second
10 plasma; and

11 using the second plasma to remove the bulk photoresist.

- 1 35. The method of claim 34, wherein:
- 2 the first gas flow comprises oxygen at a flow rate in the range of about 40 to 150
- 3 standard cubic centimeters per minute, and
- 4 the second gas flow comprises oxygen at a flow rate greater than about 1,000 standard
- 5 cubic centimeters per minute.
- 1 36. The method of claim 34, further comprising:
- 2 maintaining a pressure in the processing chamber of from about 2 to 10 mTorr during
- 3 etch of the crosslinked photoresist crust using the first plasma; and
- 4 maintaining a pressure in the processing chamber of about 1 Torr during removal of
- 5 the bulk photoresist using the second plasma.
- 1 37. The method of claim 34, wherein:
- 2 the power that is inductively coupled to the first gas is in the range of about 1,000 to
- 3 about 2,500 watts; and
- 4 the power that is coupled to the second gas is about 1,000 watts.
- 1 38. The method of claim 34, further comprising applying a bias power to a substrate
- 2 support when the first plasma is etching the crosslinked photoresist crust, wherein the bias
- 3 power is in the range of about 25 to 150 watts at a frequency of about 13.56 MHz.
- 1 39. The method of claim 34, further comprising maintaining the temperature of the
- 2 substrate at less than or equal to about 100°C during the etch of the crosslinked photoresist
- 3 crust.
- 1 40. The method of claim 34, further comprising maintaining the temperature of the
- 2 substrate at less than or equal to about 150°C during the removal of the bulk photoresist.
- 1 41. The method of claim 34, wherein:
- 2 the first gas flow comprises oxygen at a flow rate of less than about 500 standard
- 3 cubic centimeters per minute;
- 4 the second gas flow comprises oxygen at a flow rate within a range of about 1 to
- 5 about 3 standard liters per minute; and

6 the temperature of the substrate during exposure to the first plasma is in the range of
7 about 150°C to about 250°C.

1 42. The method of claim 34, wherein the first gas further comprises an additive gas
2 selected from the group consisting of water vapor, methyl alcohol, ethyl alcohol, hydrogen,
3 methane, ammonia, methyl amine, ethyl amine, carbon dioxide, formaldehyde, nitrous oxide,
4 nitric oxide, nitrogen dioxide, and oxides of sulfur.

1 43. The method of claim 34, wherein the second gas further comprises an additive gas
2 selected from the group consisting of water vapor, methyl alcohol, ethyl alcohol, hydrogen,
3 methane, ammonia, methyl amine, ethyl amine, carbon dioxide, formaldehyde, nitrous oxide,
4 nitric oxide, nitrogen dioxide, and oxides of sulfur.

1 44. The method of claim 34, wherein:

2 the pressure of the first gas in the processing chamber is less than or equal to about 50
3 mTorr, and

4 the pressure of the second gas in the processing chamber is about 1 Torr.

1 45. The method of claim 34, wherein:

2 the power that is coupled to the first gas to generate the first plasma is at least about
3 200 watts; and

4 the power that is coupled to the second gas to generate the second plasma is in the
5 range of about 800 watts to about 1200 watts.

1 46. The method of claim 34, wherein the temperature of the substrate during the removal
2 of the bulk photoresist is about 250°C.

1 47. A method of removing photoresist from a semiconductor substrate having vertical,
2 low-k dielectric surfaces and horizontal surfaces, the method comprising:
3 providing a gas flow to a processing chamber;
4 providing a first source of power to the gas within the processing chamber to generate
5 a plasma;
6 accelerating ions from the plasma at directions substantially perpendicular to the
7 plane of the substrate such that the ions impinge on the vertical, low-k dielectric surfaces of
8 the substrate less frequently than on the horizontal surfaces of the substrate.

1 48. The method of claim 47, wherein the low-k dielectric surfaces are subject to oxidation
2 by oxygen, hydrogen, and hydroxyl radicals from the plasma.

1 49. The method of claim 48, wherein:

2 the gas flow comprises oxygen at a pressure within the processing chamber of less
3 than about 1 Torr;

4 the first source of power is an inductively coupled plasma source which couples
5 power to the gas within the processing chamber in the range of about 200 watts to 5,000
6 watts;

7 a second source of power is provided to a substrate support such that the substrate is
8 exposed to plasma products within the processing chamber; and

9 the bias power to the substrate support ranges from about 0.1 to about 2.0 watts/cm².

1 50. The method of claim 48, wherein:

2 the gas flow comprises oxygen and is maintained at a pressure within the processing
3 chamber in the range of about 5 mTorr to 2 Torr;

4 the first source of power is a capacitively coupled plasma source which couples power
5 to the gas within the processing chamber at a level less than about 3.0 watts/cm².

1 51. A method of removing photoresist from a semiconductor substrate having vertical,
2 low-k dielectric surfaces, the method comprising:

3 providing a gas flow to a processing chamber;

4 providing a first source of power to the gas within the processing chamber to generate
5 a plasma;

6 providing a second source of power to a substrate support such that the substrate is
7 exposed to plasma products within the processing chamber;

8 depositing a protective polymer layer on the vertical, low-k dielectric surfaces of the
9 substrate.

1 52. The method of claim 51, wherein the gas flow comprises a principal gas selected from
2 the group consisting of oxygen, an oxygen containing gas, hydrogen, a hydrogen containing
3 gas, and water vapor.

1 53. The method of claim 52, wherein the gas flow further comprises a principal etchant
2 selected from the group consisting of nitrogen oxides, carbon dioxide, ethyl alcohol, methyl
3 alcohol, and sulfur oxides.

1 54. The method of claim 52, wherein the gas flow further comprises an additive gas
2 selected from the group consisting of alcohol, hydrogen diluted in an inert gas, ammonia, and
3 hydrocarbon.

1 55. The method of claim 54, wherein the inert gas is selected from the group consisting of
2 helium, argon, and ammonia.

1 56. The method of claim 54, wherein the hydrocarbon is selected from the group
2 consisting of ethane, methane, butane, ethylene, acetylene, propane, benzene, cyclohexane,
3 and cyclobutane.

1 57. The method of claim 52, wherein the gas flow further comprises an additive gas
2 comprising a silicon-containing gas and a fluorine-containing gas.

1 58. The method of claim 57, wherein the silicon-containing gas is selected from the group
2 consisting of silane, disilane, methylated silane, TEOS, and TMCTS.

1 59. The method of claim 57, wherein the fluorine-containing gas is selected from the
2 group consisting of nitrogen trifluoride, difluoromethane, trifluoromethane, and
3 hexafluoromethane.

1 60. A method of removing photoresist from a semiconductor substrate in the presence of
2 a silicon and carbon-containing low-k dielectric material, the method comprising:
3 providing a gas flow to a processing chamber;
4 providing a first source of power to the gas within the processing chamber to generate
5 a plasma;
6 providing a second source of power to a substrate support such that the substrate is
7 exposed to plasma products within the processing chamber; and
8 removing the photoresist.

- 1 61. The method of claim 60, wherein the gas flow includes a principal gas, an inert
2 diluent gas, and an additive gas.
- 1 62. The method of claim 61, wherein the principal gas is selected from the group
2 consisting of hydrogen, oxygen, and methane.
- 1 63. The method of claim 61, wherein the inert diluent gas is selected from the group
2 consisting of a noble gas and nitrogen.
- 1 64. The method of claim 61, wherein the additive gas is selected from the group
2 consisting of ammonia, methyl alcohol, water vapor, and a fluorine-containing gas.
- 1 65. The method of claim 64, wherein the fluorine containing gas is selected from the
2 group consisting of C_2F_2 , CHF_3 , and CH_2F_2 .
- 1 66. The method of claim 60, wherein the gas flow is in the range of about 10 to 1,000
2 standard cubic centimeters per minute.
- 1 67. The method of claim 60, wherein the pressure of the gas within the processing
2 chamber is maintained at less than about 200 mTorr.
- 1 68. The method of claim 60, wherein the step of providing a first source of power to the
2 gas within the processing chamber to generate a plasma further includes providing power in
3 the range of about 200 to 2,000 watts.
- 1 69. The method of claim 60, wherein the step of providing a second source of power to a
2 substrate support further includes supplying a bias power to the substrate support in the range
3 of about 0.1 to 2.0 watts/cm².
- 1 70. The method of claim 60, wherein the substrate is maintained at a temperature of less
2 than or equal to about 100°C when the principal gas comprises oxygen and methane, and in
3 the range of about 100°C to 150°C when the principal gas is hydrogen.
- 1 71. A method of removing photoresist from a semiconductor substrate in the presence of
2 a non-carbon containing silsesquioxane low-k dielectric material, the method comprising:
3 providing a gas flow to a processing chamber;

4 providing a first source of power to the gas within the processing chamber to generate
5 a plasma;

6 providing a second source of power to a substrate support such that the substrate is
7 exposed to plasma products within the processing chamber; and
8 removing the photoresist.

1 72. The method of claim 71, wherein the gas is predominantly oxygen.

1 73. The method of claim 71, wherein the pressure of the gas within the processing
2 chamber ranges from about 2 to about 200 mTorr,

1 74. The method of claim 71, wherein the step of providing a first source of power to the
2 gas within the processing chamber to generate a plasma further includes providing a power in
3 the range of about 200 to 2,000 watts.

1 75. The method of claim 71, wherein the bias power to the substrate support is in the
2 range of about 0.1 to 2.0 watts/cm².

1 76. The method of claim 71, wherein the temperature of the substrate is less than or equal
2 to about 100°C.

1 77. A method of removing photoresist from a semiconductor substrate in the presence of
2 an organic low-k dielectric material, the method comprising:

3 providing a gas flow to a processing chamber;

4 providing a first source of power to the gas within the processing chamber to generate
5 a plasma;

6 providing a second source of power to a substrate support such that the substrate is
7 exposed to plasma products within the processing chamber; and
8 removing the photoresist.

1 78. The method of claim 77, wherein the gas flow comprises a principal gas and an
2 additive gas.

1 79. The method of claim 78, wherein the principal gas comprises oxygen at less than 50
2 percent of the total flow.

1 80. The method of claim 78, wherein the principal gas further comprises a hydrogen
2 containing gas to form a net reducing atmosphere.

1 81. The method of claim 78, wherein the additive gas is selected from the group
2 consisting of methane, ethane, propane, butane, cyclobutane, cyclohexane, benzene,
3 methanol, ethanol, propanol, carbon dioxide, hydrogen, nitrogen, ammonia, silane, disilane,
4 TEOS, water vapor, formaldehyde, acetaldehyde, and ethylene oxide.

1 82. The method of claim 77, wherein the gas flow is less than about 1,000 standard cubic
2 centimeters per minute.

1 83. The method of claim 77, wherein the pressure of the gas within the processing
2 chamber is in the range of about 1 to 200 mTorr.

1 84. The method of claim 77, wherein the step of providing a first source of power to the
2 gas within the processing chamber to generate a plasma further includes providing a power in
3 the range of about 200 to 2,000 watts.

1 85. The method of claim 77, wherein the bias power to the substrate support is in the
2 range of about 0.1 to 2.0 watts/cm².

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